EffiMax™
Efficiency Management System for Thermic Fluid Heaters
The Forbes Marshall online efficiency monitoring package, EffiMax™ for Thermic fluid heaters is designed to provide operators with precise and up-to-date feedback of their systems on a real-time basis.

By monitoring key parameters such as flue gas oxygen levels, stack gas temperature, hot air inlet and outlet temperature, radiation losses and density compensated hot air flow rate, the user can effectively decide on the course of action required to optimise heater operation.

The EffiMax™ provides real-time readings of fuel flow, direct hot air generator efficiency, heat generated, hot air flow and total fuel consumed, which adds to its functionality and effectiveness. The central processing unit compiles the data and calculates the efficiency of the heater in accordance with BS845 standard. This provides a break-up of the losses and enables the operator to take corrective action, thus improving the efficiency of the heater.

Operators agree that installing the EffiMax™ greatly improves the way hot air generators are operated. It avoids the need for more expensive distributed control systems, guessing, or sampling and manual calculation and helps achieve the goal of lowering fuel bills, increasing profits, and improving plant efficiency.

The EffiMax displays all measured parameters, such as calculated losses, scope for savings and detailed efficiency on a touch-screen, along with trends and alarm screens. The alarm values can be set by the operator. In addition, all parameters can also be linked to the PC provided with the accompanying user friendly data acquisition and diagnostic software package. The software provides analytical information in the form of shift / daily / hourly / monthly and yearly logs, which is extremely useful for system operators.

**Display Features**

The general mimic screen displays a representative schematic of Thermic Fluid Heaters with instantaneous value of all measured parameters.

The parameter screen displays graphical trends for measured parameters, losses and efficiency parameters.

The alarm screen displays all deviations from desired results with diagnostic tips to resolve these.

The PC can be located up to 1 km from the computation unit in a central control room or utility manager’s cabin as per user convenience.

The data log screen indicates all important parameters logged at the end of every hour and trends suitable for hard copy.
The EffiMax 4000 System for Oil / Gas

Thermic Fluid Heater

Controller Command Start/Stop (optional)
Fuel Firing %
Programmable Boiler Interlocks (optional)

T = Thermic fluid Outlet Temperature
VFD = Variable Frequency Drive

The EffiMax 4000 System for Solids

FF – Fuel Feeder
O₂ – Oxygen Sensor
FD – Force draft
ID – Induced draft
FPT – Furnace Pressure Transmitter
O/L T – Outlet Temperature
VFD – Variable Frequency Drive
The EffiMax Package Includes

- Oxygen analyser probe for oxygen measurement in flue gases
- Air inlet (return) temperature measurement
- Hot air outlet temperature measurement
- Stack temperature measurement
- Combustion air temperature measurement
- Computation and display unit
- Hot air flow meter
- Data acquisition and diagnostic software package
- Oil / gas flow meter (in EffiMax 3000)
- Oxygen trim (in EffiMax 4000 on Oil / Gas / Solids)
- ID-FD feeder automation (in EffiMax 4000 Solids)
- Hot air heat output

The EffiMax Advantage

- Streamlined complete package
- Simple installation and maintenance
- Continuous monitoring and reporting
- Quick payback
- Adaptable to any hot air generator system
- Web connectivity with mobile app

The EffiMax System Provides Online Recording and Trend Analysis of the Following

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<th>EffiMax System Feature</th>
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Additional Features

- Oil / gas / solids fuel flow
- Hot air generator direct efficiency
- Total fuel consumed
- Hot air generator heat output rate and total heat output

Forbes Marshall
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Email: pasales@forbesmarshall.com, ccmidc@forbesmarshall.com
www.forbesmarshall.com

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