

Asset Management- Periodic Maintenance Schedule of Piston Valves

Sr. No.	Parameters to be checked	Frequency for checking various Parameters					
		Daily	Weekly	Monthly	Quarterly	1/2 Yearly	Annually
A	Piston Valve						
1	Manually Operate the valve						
2	Lubrication of piston valves						
3	Visual inspection and cleaning of threads						

Notes:

i	Valves - Gland nut tightening	Immediately in case of visual leak
ii	Valves - Body / bonnet nut tightening	Immediately in case of inline leak
iii	Flush the lines properly before installation of piston valves	Each installation
iv	Please do not use "F" key for opening and closing of piston Valve	Never
v	Use Molykote M30 oil for lubrication	